



Gecko® Bond Top

Solvent based printing inks for flexible packaging

Standard lamination



Description

A full colour range of highly pigmented nitrocellulose printing inks designed for reverse printed lamination applications on flexible films, supplied as finished products or for use as mono component concentrates and additives within an ink dispenser formulation.

Applications

Flexible packaging for food and beverage products printed on polyethylene or polypropylene films. Gecko® Bond Top can be used for printing on Chem PET in combination with Xtreme White (77GW289635). Lamination bonds are dependent on substrate quality, adhesive type and film weight applied.

Use in Surface printing

Gecko® Bond Top can be used for standard surface printing applications. If the application in question requires high mechanical resistance or bears high blocking risk, it is strongly recommended to use the appropriate Gecko Frontal ink series. Also for applications where ink-to-ink contact may occur (such as in folded packages, or where packages are stacked) Gecko® Bond Top should not be used.

Print process

Reverse print Flexographic and Rotogravure for lamination

Properties

Ink adhesion	4	Water resistance	n/a
Deep freeze resistance	n/a	vegetable oil resistance	n/a
Gloss	n/a	Light fastness (BWS)	3-7
Lamination bond	> 2,0 N/15 mm	Lamination heat seal bond	> 2,0 N/15 mm

Rating scale (1 to 5 based on Gecko product range) 1 = worst value, 5 = best value

Note: all technical properties are a guideline only and dependant on final application

Substrates: Coex OPP, Acrylic PP, Chem PET

Secondary Web: Coex OPP, PE, Chem PET, Acrylic PP

Print viscosity

Diluents	Flexographic 20-25 s DIN 4	Gravure 15-20 s DIN 4
Slow	n-Propanol/n-Propyl Acetate 9:1	n-Propanol/n-Propyl Acetate 3:1
Standard	Ethanol/Ethyl Acetate 9:1	Ethanol/Ethyl Acetate 3:1
Fast		Ethanol/Ethyl Acetate 1:1
Retarder	Ethoxy Propanol	Ethoxy Propanol

Auxiliaries

White	For printing on Chem PET it is required to use X-treme White 77GW289635 to reach appropriate bond strength.
Metallics	A full range of Gecko® gold and silver inks is available.
Additive	For surface printing applications addition of 0,5 % of wax paste (70GH257411) can increase mechanical resistance. Too high addition of wax paste may reduce gloss. For responding to general specifications in surface printing (e.g. block resistance, rub resistance, COF) etc. please use the appropriate Gecko® Frontal ink.
Process Inks	A range of slow drying flexo half-tone process colours are available.

Instructions for the use of printing inks for the production of primary food packaging

For information on the use of printing inks for the manufacture of food packaging please refer to the respective „**Statement of Composition**“. This information is provided to allow the calculation of possible levels of migration of evaluated substances in a worst case situation.

Migration tests at **hubergroup** laboratories with printed samples made from commercially available OPP film (film thickness 35 µ, printed weight 6 g/m², with ethanol as the food simulant) and PE film (50 µ, printed weight 6 g/m², with ethanol as the food simulant) showed no migration of substances above legal limits. Based on the results of these migration tests, we expect that the printed inks enable the final printed products to comply with the legal requirements for packaging for all kinds of foodstuff.

The manufacturer of the finished article and the filler have the legal responsibility to prove by appropriate migration testing that it is fit for its intended purpose.

In order to maintain low residual solvents concentration in the printed film, the printer must ensure sufficient drying of the inks, especially when retarders have been added. Residual solvent content must be regularly monitored.

The inks must not be used in the manufacture of packaging where the printed ink layer is intended to come into contact with foodstuff (direct food contact).

There are restrictions for the use of printing inks for applications where temperatures above 120 °C for extended periods of time are applied. For details, please see document “Food Packaging Inks for High Temperature Applications”.

Health & Safety

The material safety data sheets contain all relevant information for the generation of appropriate internal plant instructions. The user is responsible for all local legislation requirements.

Ink Handling

Please refer to General Guidelines for handling inks for flexible packaging.

Contact addresses for advice and further information can be found under www.hubergroup.de

This Technical information sheet reflects the current state of our knowledge. It is designed to inform and advise. We assume no liability for correctness. Modifications may be made in the interest of technical improvement.